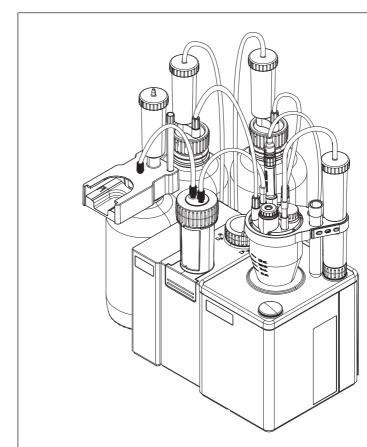
Advanced Titrator

EVA V1/EVA V3





User Manual

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1 Introduction

Thank you for choosing a METTLER TOLEDO EVA titrator. The EVA volumetric Karl Fischer titrators are instruments for volumetric Karl Fischer titrations.

This document provides you with the information you need to get started with your titrator.

Information is provided for the following titrators:

- EVA V1
- EVA V3

This document applies to the software version 1.0.0 or higher.

The screenshots show the user interface of an EVA V3 titrator without connection to the LabX computer software.

The software license is subject to the End User License Agreement EULA. See the following link for the license text:

www.mt.com/EULA

1.1 Further documents and information



Read the Reference Manual of the titrator for a full description of the instrument. See [Download the Reference Manual > Page 14].

For applications notes and METTLER TOLEDO methods, see the following link:

www.mt.com/analytical-application-library

For third party licenses and open source attribution files, see the following link:

www.mt.com/licenses

If you have any additional questions, contact your authorized METTLER TOLEDO service representative or dealer.

www.mt.com/contact

1.2 Explanation of conventions and symbols



Refers to an external document.

Elements of instructions

Instructions always contain action steps and can contain prerequisites, intermediate results and results. If an instruction contains more than one action step, the action steps are numbered.

- Prerequisites that must be fulfilled before the individual action steps can be executed.
- 1 Action step 1
 - ➡ Intermediate result
- 2 Action step 2
- Result

1.3 Compliance information

The instrument complies with the directives and standards listed on the Declaration of Conformity.

https://www.mt.com/doc

National approval documents, e.g., the FCC Supplier Declaration of Conformity, are available online and/or included in the packaging.

www.mt.com/ComplianceSearch

Contact METTLER TOLEDO for questions about the country-specific compliance of your instrument.

www.mt.com/contact

European Union

This product may contain SVHC candidate substances according to Article 33 of the EU regulation no. 1907/2006 (REACH). SVHC candidate substances are listed on the Declaration of Conformity (DoC).

https://www.mt.com/doc

United States of America

This equipment has been tested and found to comply with the limits for a **Class B** digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- · Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

2 Safety information

Two documents named "User Manual" and "Reference Manual" are available for this instrument.

- The User Manual is printed and delivered with the instrument.
- The electronic Reference Manual contains a full description of the instrument and its use.
- · Keep both documents for future reference.
- · Include both documents if you transfer the instrument to other parties.

Only use the instrument according to the User Manual and the Reference Manual. If you do not use the instrument according to these documents or if the instrument is modified, the safety of the instrument may be impaired and Mettler-Toledo GmbH assumes no liability.



User Manual and Reference Manual are available online. See [Download the Reference Manual » Page 14].

2.1 Definitions of signal words and warning symbols

Safety notes contain important information on safety issues. Ignoring the safety notes may lead to personal injury, damage to the instrument, malfunctions and false results. Safety notes are marked with the following signal words and warning symbols:

Signal words

WARNING A hazardous situation with medium risk, possibly resulting in death or severe injury if not avoided.

NOTICE A hazardous situation with low risk, resulting in damage to the instrument, other material damage, malfunctions and erroneous results, or loss of data.

Warning symbols



General hazard



2.2 Product specific safety notes

Intended use

This instrument is designed to be used in laboratories by trained staff. The titrator is intended for the processing of reagents and solvents for volumetric Karl Fischer titrations. All processed reagents and solvents must be compatible with the materials they come into contact with.

Any other type of use and operation beyond the limits of use stated by Mettler-Toledo GmbH without consent from Mettler-Toledo GmbH is considered as not intended.

Responsibilities of the instrument owner

The instrument owner is the person holding the legal title to the instrument and who uses the instrument or authorizes any person to use it, or the person who is deemed by law to be the operator of the instrument. The instrument owner is responsible for the safety of all users of the instrument and third parties.

Mettler-Toledo GmbH assumes that the instrument owner trains users to safely use the instrument in their workplace and deal with potential hazards. Mettler-Toledo GmbH assumes that the instrument owner provides the necessary protective gear.

Safety notes



Death or serious injury due to electric shock

Contact with parts that carry a live current can lead to death or injury.

- 1 Only use the METTLER TOLEDO power cable and AC/DC adapter designed for your instrument.
- 2 Connect the power cable to a grounded power outlet.
- 3 Keep all electrical cables and connections away from liquids and moisture.
- 4 Check the cables and the power plug for damage and replace them if damaged.



NOTICE

Damage to the instrument or malfunction due to the use of unsuitable parts

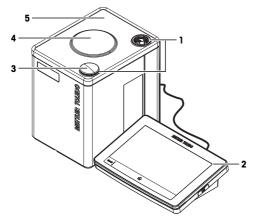
- Only use parts from METTLER TOLEDO that are intended to be used with your instrument.

See also

3 Design and function

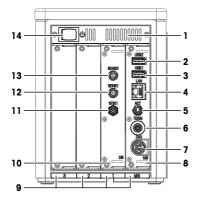
3.1 Titrator overview

3.1.1 Front view



No.	Name	Function
1	Mounting positions	Mounting positions for titration arm
2	Terminal	Controls the titrator and can be used to enter information
3	Mounting position cover	Cover for unused mounting position
4	Internal magnetic stirrer	To stir contents of the Karl Fischer cell
5	Titrator cover	Protects the surface of the titrator

3.1.2 Rear panel

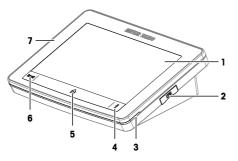


No.	Name	Function
1	Vents	Air outlet for cooling the titrator
2	USB2	USB-A socket to connect USB devices, for example, printers or barcode readers

No.	Name	Function
3	USB1	USB-A socket to connect USB devices, for example, printers or barcode readers
4	LAN	RJ45 socket to connect a network
5	ACT	4-pin M8 socket to connect Actor Bus devices, for example, a burette drive
6	TERM	8-pin M9 socket to connect the terminal
7	24V	4-pin power mini-DIN socket to connect the AC/DC adapter
8	Main board (MB)	Main board installed in board slot MB
9	Board slots 1, 2, 3, and MB	Slots for holding boards
10	Device board (DB)	Device board installed in board slot 1
11	STIR1	Not supported by the titrator software
12	SENS1	4-pin socket to connect digital sensors
13	SENS2	4-pin socket to connect digital sensors
14	Power button	Push button to start up the titrator

See also

3.1.3 Terminal



No.	Name	Function
1	Touchscreen	Displays information and is used to enter information
2	USB	USB-C connection for data transfer
3	Status light	Provides information about the status of the titrator
4	Information button	Displays a QR code to access the Reference Manual
5	Home button	Opens the home screen
6	Reset button	Interrupts or ends all tasks that are currently running
7	Terminal cover	Protects the surface of the terminal

See also

3.1.4 Status light

Status light	Titrator status
Steady, green light	The titrator is ready for operation.
Blinking, green light	 Two states are possible: The titrator is performing a task that requires no user interaction. The Karl Fischer cell is ready for a titration. The titrator is performing the KF Conditioning action to maintain this state.
Steady, yellow light	The titrator is waiting for the user to perform an action.
Blinking, yellow light	The Karl Fischer cell is not ready for a titration. The titrator is performing the KF Conditioning action to prepare the Karl Fischer cell for titration.
Steady, red light	The titrator has an error.

The status light provides information about the status of the titrator.

3.2 Home screen and menu structure

3.2.1 Home screen



No.	Name	Function
1	Menu	Opens the menu tree
2	User name	Shows, which user is logged in (only displayed if user management is activated)
3	Workplace button	Icon shows that a task or an action is running
		 Icon shows the state of the task or the action
		 Opens the window of the task or of the action
4	Task area button	Icon shows if a task is running
		 Icon shows the state of the task
		Opens the task area
5	Shortcut area	Shows user-defined shortcuts
6	Shortcut button	Tapping the button starts a task or an action
		 Tapping and holding the button opens an editor to configure the task or the action

Explanation of the task area icon

Icon Description



The task area is empty.

lcon	Description
\bigcirc	A task such as an analysis or an operation is running.
\bigcirc	A task such as an analysis is interrupted or is blocked.

Explanation of the workplace area icon

Icon	Description
	The KF Conditioning action is running in the background.
	A task such as an analysis or an operation is running.
	 This icon stands for one of the following states: An analysis is running but the Karl Fischer cell is not ready for the titration to start. User interaction is needed for the analysis to continue.

3.2.2 First level menus

X Menu		
	•	
Operations & Actions	•	
Results		
Setup	•	
U Shutdown	•	

No.	Name	Function
1	Methods	Access the following functions:
		Create, edit or delete a method.
		 Configure method specific settings with the method editor.
		Examples for method specific settings:
		Method name
		 Results that are calculated and displayed during the analysis
		Control focus
2 Operations & Actions Configure and start operations and actions.		Configure and start operations and actions.
		Examples:
		Rinse the burette.
		 Exchange the solvent.
		 KF Conditioning: a dry state of the Karl Fischer cell is established and maintained.
3	Results	View and manage analysis results.

No. Name Function 4 Setup Configure settings that apply to the entire instrument and not to a specific method, action or operation. Examples: Date and time Standards Sensors

3.2.3 Menu structure

Submenus of Ξ Methods

KF Volumetric
KF Concentration
KF Vol External Extraction (EVA V3 only)
KFVOI Blank (EVA V3 only)
Submenus of 🖉 Operations & Actions
KF Conditioning
Solvent Exchange
Burette
Stirrer

Homogenizer (EVA V3 only)

Submenus of results 🗾 Results

This menu has no submenus.

Submenus of O Setup

Chemicals		Titrants
	R	Reagents
	ŝ	Standards
Values & Tables (E	VA V3 only)	Blank Values (EVA V3 only)

Hardware	😷 KF Cells
	Burettes
	✓ Sensors
	Pumps
	Stirrers
	Homogenizers (EVA V3 only)
Peripherals	Print & Export
	Balance
	∭ SmartReader
	F Barcode Reader
	•← USB Serial Devices
System Settings	🝘 🛔 Task & Resources Behavior
	Personal
	User Management (only displayed if activated)
	Network
	🗙 LabX
	Shortcuts
Maintenance & Service	J MT-Service
	😂 Update Software
	Import/Export
	S Reset to Factory Settings
	S Instrument Software History
	Hardware Software Summary

4 Installation



Read the Reference Manual for more information on how to set up accessories. See [Download the Reference Manual > Page 14].

4.1 Scope of delivery

Part		Order number	EVA V1 EVA V3	EVA V1 Base EVA V3 Base
	EVA titrator	_	•	•
	Titrator cover	30869313	٠	٠
	Extern. Power Supply 120W (SP)	30298362	•	•
50 D	AC/DC adapter	00200002		
R	Power cable (country specific)	-	•	•
	Terminal PSGT	-	٠	•
	Terminal cover	30125377	•	٠
	Terminal cable 68 cm	30003971	٠	•
	Sensor dSens M143 • Sensor dSens M143 • Protective sleeve • Protection cap • Quality certificate • User Manual	30573200	•	•
	Cable dSens dVP4-T 70 cm	30635146	•	•
<u></u>	Burette drive dDrive • dDrive • Cable ACT M8/F, M8/M, 20 cm • Test report • Declaration of Conformity • User Manual	30673134	•	•

Part	Order number	EVA V1 EVA V3	EVA V1 Base EVA V3 Base
Burette 5 mL • Burette 5 mL • Burette 5 mL • Burette parking station M6 GL45 • Drying tube NS14 • Stopper NS14 • Dispensing tube M6 65 cm • Suction tube M6 87 cm • Flat seal GL45 • Tube tip holder • User Manual	30869287	•	_
Titration kit KFV L • Adapter plate KFV • Adapter plate seal KF • Vessel KFV L • Sample injection adapter NS24 • Septum set KF • Stopper M24 • Titration arm • Titration arm strap • Drying tube NS14 • Molecular sieves 250 g • Tapered connector NS7 • Air tube silicone • Stopper set M9 • Syringe 5 mL (2 pcs) • Injection needle 0.8 x 80 mm (2 pcs) • Magnetic Stirrer Bar	30869290	•	_
Solvent pupp dPump KF • dPump KF • Cable ACT M8/F, M8/M, 20 cm • Glass bottle clear 1 L • Drying tube NS14 (2 pcs) • Bottle adapter M9 GL45 (2 pcs) • Solvent tube • Air tube 100 cm (2 pcs)	30869285	•	-
User Manual	_	•	•
Declaration of conformity	-	•	٠

Part	Order number	EVA V1 EVA V3	EVA V1 Base EVA V3 Base
Test report	-	٠	•

4.2 Download the Reference Manual

- 1 Go to the website www.mt.com/library.
- 2 Select the Technical Documentation tab.
- 3 Find the product type on the housing of the titrator and enter it into the search field.
- 4 Start the search.
- 5 Select the Reference Manual from the result list.
- 6 Select the link.
 - → The Reference Manual is either opened or downloaded depending on the browser settings.
- 7 Check which software version is installed on your titrator.
- 8 If the manual is not written for the installed software version, contact your authorized METTLER TOLEDO service representative or dealer.

www.mt.com/contact

4.3 Unpack the titrator

- 1 Remove the titrator from the protective packaging.
- 2 Store the protective packaging for later transport over long distances.
- 3 Check that you have received all parts listed in the scope of delivery.
- 4 Inspect the parts visually for flaws or damage.
- 5 If parts are missing or damaged, report it to your authorized METTLER TOLEDO service representative or dealer.

www.mt.com/contact

See also

4.4 Position the titrator

The titrator has been developed for indoor operation in a well-ventilated area.

The following site requirements apply:

- · Ambient conditions within the limits specified in the technical data
- No powerful vibrations
- · No direct sunlight
- No corrosive gas atmosphere
- No explosive atmosphere
- No powerful electric or magnetic fields

See also

4.5 Connect, adjust and disconnect the terminal

4.5.1 Connect the terminal

Titrators and terminals are designed as paired equipment. If multiple titrators and terminals are available, the matched pair of terminal and titrator must be connected.

Procedure

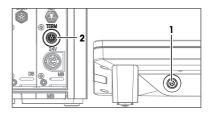
- The titrator is disconnected from the power supply.
- 1 Rotate one of the terminal-cable plugs until the arrow is on the upper side.
- 2 Insert the plug into the socket (1) on the terminal and tighten the knurled nut.
- 3 Rotate the other terminal-cable plug until the arrow is on the upper side.
- 4 Insert the plug into the **TERM** socket (2) on the titrator and tighten the knurled nut.

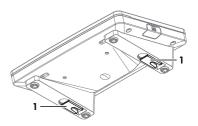
4.5.2 Adjust the angle of the terminal

The angle of the terminal has two positions.

Procedure

- No task is running.
- To increase the angle of the terminal, fold out the two feet (1).





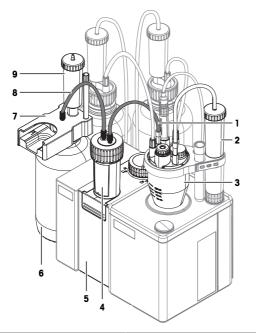
4.5.3 Disconnect the terminal

- The titrator is disconnected from the power supply.
- 1 Remove the terminal cable from the socket on the back of the terminal.
- 2 Remove the terminal cable from the **TERM** socket on the rear panel of the titrator.

4.6 Install a system with automated solvent exchange

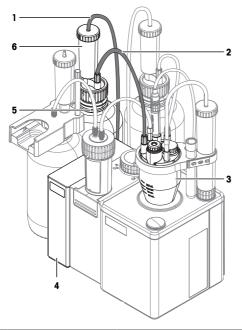
4.6.1 Overview of the setup

Titrant flow



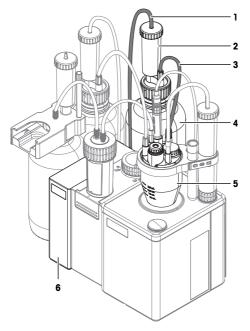
No.	Name	Function		
1	Dispensing tube	Connects the burette to the Karl Fischer cell.		
2	Drying tube	Removes moisture from the air that enters the Karl Fischer cell.		
3	Karl Fischer cell	ssembled reaction vessel for the Karl Fischer titration.		
4	Burette	Burette drive and burette form the dosing unit. The dosing unit aspirates		
5	Burette drive	titrant from the titrant bottle and dispenses the titrant into the Karl Fisch cell.		
6	Titrant bottle	Contains the titrant.		
7	Burette parking station	Holds the burette when the burette is not connected to the Karl Fischer cell.		
8	Suction tube	Connects the titrant bottle to the burette.		
9	Drying tube	Removes moisture from the air that enters the titrant bottle.		

Solvent flow



No.	Name	Function
1	Air tube	Connects the solvent bottle to the solvent pump.
2	Solvent tube	Connects the solvent bottle to the Karl Fischer cell.
3	Karl Fischer cell	Assembled reaction vessel for the Karl Fischer titration.
4	Solvent pump	Pumps air into the solvent bottle. Overpressure builds up in the solvent bottle and pushes solvent into the Karl Fischer cell.
5	Solvent bottle	Contains the solvent.
6	Drying tube	Removes moisture from the air that is pumped into the solvent bottle.

Waste flow



No.	Name	Function
1	Air tube	Connects the waste bottle to the solvent pump.
2	Drying tube	Removes moisture from the air that enters the waste bottle.
3	Waste tube	Connects the waste bottle to the Karl Fischer cell.
4	Waste bottle	Contains the waste.
5	Karl Fischer cell	Assembled reaction vessel for the Karl Fischer titration.
6	Solvent pump	Aspirates air out of the waste bottle. Underpressure is created in the waste bottle and aspirates used solvent out of the Karl Fischer cell.

4.6.2 Overview of the actions

- 1 Install the burette drive. See [Install the burette drive dDrive > Page 19].
- 2 Install the solvent pump. See [Install the solvent pump dPump KF > Page 19].
- 3 Prepare drying tubes. See [Prepare drying tubes > Page 19].
- 4 Install the titration arm. See [Install the titration arm > Page 20].
- 5 Install the Karl Fischer cell. See [Install the Karl Fischer cell > Page 20].
- 6 Install the waste bottle and solvent bottle. See [Install the waste bottle and the solvent bottle > Page 23].
- 7 Install the titrant bottle. See [Install the titrant bottle > Page 25].
- 8 Install the burette on the burette drive. See [Connect the burette to the Karl Fischer cell > Page 27].
- 9 Connect the power supply. See [Connect and disconnect the power supply > Page 27].

4.6.3 Install the burette drive dDrive



Read the User Manual of the burette drive for more information about the burette drive. See [Download the Reference Manual > Page 14].

Procedure

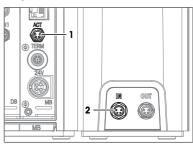
- The titrator is disconnected from the power supply.
- The length of the ACT cable does not exceed 2.4 m.
- The burette drive has warmed to the temperature in the laboratory.
- 1 Rotate the female plug of the ACT cable until the arrow is on the upper side.
- 2 Insert the plug into the **IN** socket (2) on the burette drive.
- 3 Tighten the knurled nut to secure the connection.
- 4 Position the burette drive on the left side of the titrator.
- 5 Push the burette drive against the titrator.
 - ➡ The internal magnets pull the burette drive into place.
- 6 Rotate the male plug of the ACT cable until the arrow is on the upper side.
- 7 Insert the plug into the **ACT** socket (1) on the titrator.
- 8 Tighten the knurled nut to secure the connection.

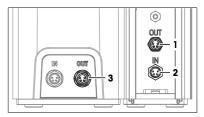
4.6.4 Install the solvent pump dPump KF

- The titrator is disconnected from the power supply.
- The length of the ACT cable does not exceed 2.4 m.
- The burette drive is connected to the titrator.
- 1 Remove the socket cover from the **OUT** socket (3) on the burette drive.
- 2 Install the socket cover on the **OUT** socket (1) on the pump.
- 3 Rotate the male plug of the ACT cable until the arrow is on the upper side.
- 4 Insert the plug into the **OUT** socket (3) on the burette drive.
- 5 Tighten the knurled nut to secure the connection.
- 6 Position the pump on the left side of the burette drive.
- 7 Push the pump against the burette drive.
 - ➡ The internal magnets pull the pump into place.
- 8 Rotate the female plug of the ACT cable until the arrow is on the upper side.
- 9 Insert the plug into the IN socket (2) on the pump.
- 10 Tighten the knurled nut to secure the connection.

4.6.5 Prepare drying tubes

A drying tube can be used to remove moisture from the inside of a container. To remove moisture, the drying tube needs to be filled with desiccant.





Fill the drying tube

- 1 Unscrew the lid (1) counterclockwise and lift the lid off the drying tube.
- 2 Fill the drying tube with desiccant (2).
- 3 Screw the lid (1) clockwise onto the drying tube and tighten it.

4.6.6 Install the titration arm

- 1 Pull the mounting position cover out of the rear mounting position (2).
- 2 Position the column (1) on the mounting position (2).
- 3 Rotate the column until it slides partway into the mounting position.
 - → You can no longer rotate the column.
- 4 Tighten the connector (3) clockwise.

4.6.7 Install the Karl Fischer cell

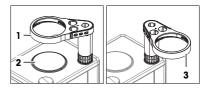
Overview of the actions

- Install adapter plate and vessel. See [Swivel the titration arm > Page 20] and [Install adapter plate and vessel > Page 20].
- 2 Install the sensor. See [Install the sensor > Page 21].
- 4 Install the drying tube. See [Install the drying tube > Page 22]

4.6.7.1 Swivel the titration arm

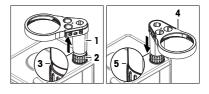
The titration arm can be swiveled to predefined positions:

- Swiveled in: The mounting position for the Karl Fischer cell (1) is centered over the internal magnetic stirrer (2).
- Swiveled out: The mounting position for the Karl Fischer cell (3) is to the right of the titrator. In this position the vessel can be installed of removed.



Procedure

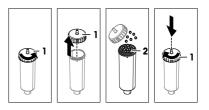
- 1 Gently pull the column (1) upward, until there is a gap (3) of a few millimeters between connector (2) and column (1).
- 2 Swivel the titration arm (4) to the required position.
- When the titration arm (4) is aligned with a predefined position, the column is retracted (5) down to the connector.

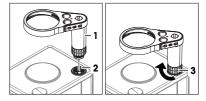


4.6.7.2 Install adapter plate and vessel

The following table shows the correct combination of vessel size and stir bar.

Vessel size	Stir bar length
Small	20 mm

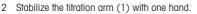




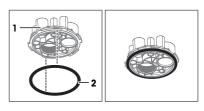
Vessel size	Stir bar length
Large	30 mm

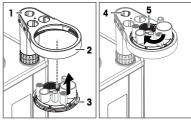
Install the adapter plate

- The titration arm is swiveled out.
- 1 Attach the adapter plate seal (2) to the bottom of the adapter plate (1).



- 3 Lift the adapter plate (3) up to its mounting position (2).
- 4 Rotate the adapter plate to align the M24 mounting position (5) with mounting position for the drying tube (4).
- 5 Insert the adapter plate into the mounting position.
- 6 Turn the adapter plate clockwise and tighten it.



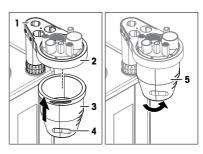


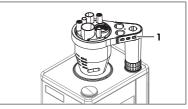
Install the vessel

- 1 Place the appropriate stir bar (4) into the vessel (3).
- 2 Stabilize the titration arm (1) with one hand.
- 3 Lift the vessel (3) up into the mounting position (2).
- 4 Tighten the vessel (5) counterclockwise.

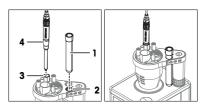
5 Swivel in the titration arm (1).

- 4.6.7.3 Install the sensor
 - The titrator is disconnected from the power supply.
 - The sensor is assembled.
 - 1 Align the red dot on the sensor cable plug the with the red dot above the **SENS1** socket on the rear panel of the titrator.
 - 2 Insert the plug into the socket.





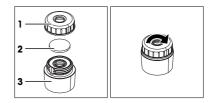
- 3 Remove the sensor (4) from the protective sleeve (1).
- 4 Insert the sensor (4) into the mounting position (3).
- 5 To tighten the connection, gently push the sensor down.
- 6 Insert the protective sleeve (1) into the holder (2).



4.6.7.4 Install sample injection adapter and M24 stopper

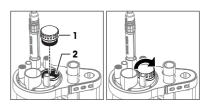
Assemble the sample injection adapter

- 1 Place a septum (2) in the center of the bottom of the sample injection adapter (3).
- 2 Place the top of the sample injection adapter (1) on the bottom (3).
- 3 Screw the top clockwise on the bottom and tighten it.

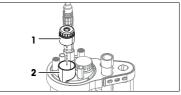


Install sample injection adapter and M24 stopper

- 1 Screw the M24 stopper (1) clockwise into the mounting position (2).
- 2 Tighten the M24 stopper clockwise.

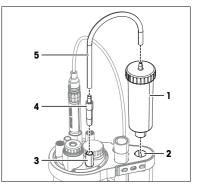


- 3 Insert the sample injection adapter (1) into the NS24 mounting position (2).
- 4 To tighten the connection, gently push the sample injection adapter down.



4.6.7.5 Install the drying tube

- The drying tube is prepared.
- 1 Push one end of the air tube (5) over the fitting on the tapered connector (4).
- 2 Insert the tapered connector (4) firmly into the NS7 mounting position (3).
- 3 Insert the drying tube (1) into the mounting position (2).
- 4 Push the free end of air tube (5) over the fitting (1).



4.6.8 Install the waste bottle and the solvent bottle

Overview of the actions

- 1 Install bottle adapters and drying tubes on the solvent bottle and on the waste bottle. See [Install bottle adapters and drying tubes > Page 23].
- 2 Assemble the waste tube and the solvent tube. See [Assemble the waste tube and the solvent tube > Page 23].
- 3 Connect the waste bottle. See [Connect the waste bottle > Page 24].
- 4 Connect the solvent bottle. See [Connect the solvent bottle > Page 24].

4.6.8.1 Install bottle adapters and drying tubes

- The drying tube is prepared.
- 1 Place the flat seal (1) on the bottle (2).
- 2 Place the insert (3) on the flat seal (1).





- 3 Slide the threaded ring (1) over the insert and the flat seal.
- 4 Screw the threaded ring (1) clockwise onto the bottle and tighten it.
- 5 Insert the drying tube (1) into the mounting position (2).

4.6.8.2 Assemble the waste tube and the solvent tube

The solvent tube and the waste tube are identical tubes and are assembled in the same way.

Material

- 2 solvent tubes
- 4 M9 connectors
- 4 O-rings

Procedure

- 1 Slide one of the M9 connectors (2) over one end of a solvent tube (1).
- 2 Push one of the O-rings (3) over the end of the solvent tube.
- 3 Repeat the steps with the other end of the solvent tube.

4.6.8.3 Connect the waste bottle

Material

- Air tube
- · Waste tube: one of the assembled solvent tubes
- Assembled waste bottle

Connect the waste bottle to the solvent pump

- 1 Push one end of the air tube over the **WASTE** fitting (1) on the pump.
- 2 Position the waste bottle behind the burette drive.
- 3 Make sure that there is no risk of knocking over the waste bottle.
- 4 Push the free end of the air tube (2) over the fitting on the drying tube (3).

Connect the waste tube to the Karl Fischer cell

- The Karl Fischer cell is prepared.
- 1 Insert one end of the waste tube (2) into the M9 mounting position (3).
- 2 Screw the M9 connector (1) clockwise into the M9 mounting position (3) without tightening it.
- 3 Slide the tube tip (5) down to the bottom of the Karl Fischer cell, without interfering with the stir bar (6).
- 4 Tighten the M9 connector (4) clockwise.

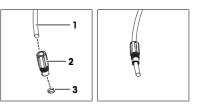
Connect the waste tube to the waste bottle

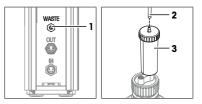
- 1 Insert the free end of the waste tube (1) into the tube mounting position (2).
- 2 Screw the M9 connector (3) clockwise into the tube mounting position (2) without tightening it.
- 3 Slide the waste tube (4) down into the waste bottle until the end of the tube is visible below the bottle adapter.
- 4 Tighten the M9 connector (3) clockwise.

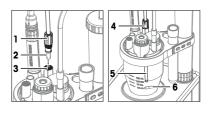
4.6.8.4 Connect the solvent bottle

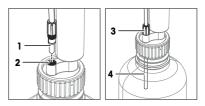
Material

- Air tube
- Solvent tube: one of the assembled solvent tubes
- Assembled solvent bottle









- 1 Push one end of the air tube over the **SOLVENT** fitting (1) on the pump.
- 2 Position the solvent bottle behind the pump.
- 3 Make sure that there is no risk of knocking over the solvent bottle.
- 4 Push the free end of the air tube (2) over the fitting on the drying tube (3).

Connect the solvent tube to the Karl Fischer cell

- The Karl Fischer cell is prepared.
- 1 Insert one end of the solvent tube (2) into the M9 mounting position (3).
- 2 Screw the M9 connector (1) clockwise into the M9 mounting position (3) without tightening it.
- 3 Slide the solvent tube down into the Karl Fischer cell until the tube tip (5) is visible under the adapter plate.
- 4 Tighten the M9 connector (4) clockwise.

Connect the solvent tube to the solvent bottle

- 1 Insert the free end of the solvent tube (1) into the tube mounting position (2).
- 2 Screw the M9 connector (3) clockwise into the tube mounting position (2) without tightening it.
- 3 Slide the solvent tube (4) down until it touches the bottom of the solvent bottle.
- 4 Tighten the M9 connector (3) clockwise.

4.6.9 Install the titrant bottle

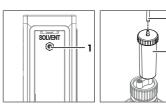
Overview of the actions

- 1 Install the burette parking station and the drying tube. See [Install the burette parking station > Page 25].
- 2 Install the burette on the burette parking station. See [Install the burette on the burette parking station > Page 26].
- 3 Connect the titrant bottle to the burette. See [Connect the titrant bottle to the burette > Page 26].
- 4 Connect the burette to the Karl Fischer cell. See [Connect the burette to the Karl Fischer cell > Page 27].

4.6.9.1 Install the burette parking station

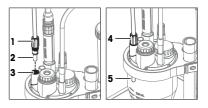
- The drying tube is prepared.
- 1 Place the flat seal (1) on the bottle (2).
- 2 Screw the burette parking station (3) clockwise onto the bottle (2)
- 3 Tighten the burette parking station (3).

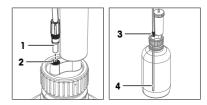


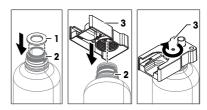


2

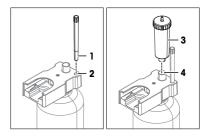
3





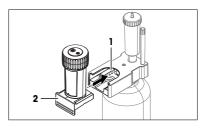


- 4 Insert the bottom end of the tube tip holder (1) into its mounting position (2).
- 5 Insert the drying tube (3) into the mounting position (4).



4.6.9.2 Install the burette on the burette parking station

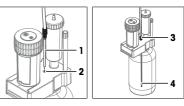
 Slide the burette (2) into its mounting position (1) until it clicks into place.

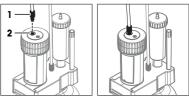


4.6.9.3 Connect the titrant bottle to the burette

Connect the suction tube

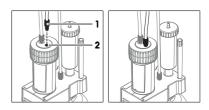
- 1 Position the titrant bottle next to the solvent pump.
- 2 Make sure that there is no risk of knocking over the titrant bottle.
- 3 Insert the clear, exposed end of the suction tube (1) into the tube mounting position (2).
- 4 Slide the suction tube (4) down to the bottom of the titrant bottle.
- 5 Screw the M6 connector (3) clockwise into the tube mounting position (2) and tighten it.
- 6 Screw the other M6 connector (1) clockwise into the inlet port (2) and tighten it.



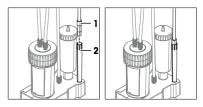


Connect the dispensing tube

1 Screw the M6 connector (1) of the dispensing tube clockwise into the outlet port (2) and tighten it.

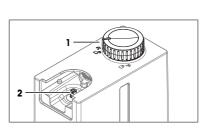


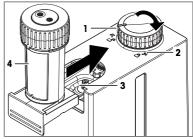
2 Insert the tapered connector (1) into the tube tip holder (2).

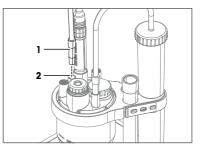


4.6.9.4 Connect the burette to the Karl Fischer cell

- The titrant bottle is connected to the burette.
- The piston rod (2) is in its lower position.
- The lock wheel points to the open-lock symbol (1).







1 Remove the burette from the burette parking station.

- 2 Slide the burette (4) into its mounting position (3).
- 3 Turn the lock wheel (1) clockwise to the closed-lock symbol (2).
- 4 Remove the tapered connector from the tube tip holder on the burette parking station.
- 5 Insert the tapered connector (1) firmly into the NS7 mounting position (2).

4.7 Connect and disconnect the power supply



NOTICE

Damage to the main instrument and accessories

- Connect the power supply to the titrator after the terminal and all accessories are installed.

4.7.1 Connect the power supply

The AC/DC adapter is suitable for all supply line voltages ranging from 100...240 V AC and 50-60 Hz.



🗥 WARNING

Death or serious injury due to electric shock

Contact with parts that carry a live current can lead to death or injury.

- 1 Only use the METTLER TOLEDO power cable and AC/DC adapter designed for your instrument.
- 2 Connect the power cable to a grounded power outlet.
- 3 Keep all electrical cables and connections away from liquids and moisture.
- 4 Check the cables and the power plug for damage and replace them if damaged.

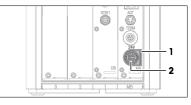


NOTICE

Damage to the AC/DC adapter due to overheating

An AC/DC adapter that does not have adequate air circulation around it, cannot cool sufficiently and overheats.

- Do not cover the AC/DC adapter.
- 1 Install the cables in such a way that they cannot be damaged or interfere with operation.
- 2 Insert the plug of the power cable into the socket of the AC/DC adapter.
- 3 Rotate the plug of the AC/DC adapter until it is aligened with the marking (1) on the rear panel
- 4 Insert the plug into the 24V socket (2).
- 5 Insert the plug of the power cable into a grounded power outlet that is easily accessible.



4.7.2 Disconnect the power supply

- The titrator is shut down.
- 1 Pull the plug of the power cable out of the power outlet.
- 2 Pull the AC adapter cable connector out of the 24V socket at the back of the titrator.

5 Operation

5.1 Start up and shut down the titrator

5.1.1 Start up the titrator

During startup, the titrator detects connected devices. When the titrator detects a device, it opens a message with options for the configuration of the detected device. The available options depend on the detected device. The following list shows two common options:

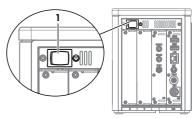
- Users can confirm the message and the titrator uses the device with default values. Users can change these default values later if they do not fit their needs.
- The titrator opens an editor so that users can edit the settings.



Read the Reference Manual for more information on how to configure connected devices. See [Download the Reference Manual > Page 14].

Procedure

- The titrator is set up and connected to the power supply.
- 1 Press the power button (1).
 - ⇒ The titrator starts up and detects connected devices.
 - → When the titrator detects a device, a message opens.
- 2 If you want to perform the example, confirm each message with **OK**.
- The home screen opens.



See also

5.1.2 Shut down the titrator

- The task area is empty or all tasks in the task area are interrupted.
- No action is running
- 1 If user management is deactivated, go to $\equiv > \bigcirc$ Shutdown.
- 2 If user management is activated, go to $\equiv > \bigoplus$ Logout $> \bigcup$ Shutdown.
 - ➡ The titrator discards unsaved changes and shuts down.
- The AC/DC adapter and the control circuit for the power button are energized. The rest of the titrator is no longer energized.

Shut down of the titrator in emergency situations

- Pull the plug of the power cable out of the power outlet.

5.2 Example: determine the water content of ethanol

This example shows how to determine the water content of ethanol using a method of the **KF Volumetric** method type.

The description and the instructions are based on a setup for automated solvent exchange with a solvent pump as described in the installation chapter.

See also

5.2.1 Overview

For an analysis, the titrator executes a series of steps that might or might not require the interaction of users. At the end of the analysis, a result is available. To execute the analysis, the titrator needs a method and resources such as a sensor. The method defines the sequence of the steps that are performed during an analysis.

For this example you need the two methods:

- A method to determine the titrant concentration
- · A method to determine the water content of samples

Determination of the titrant concentration

A method of the **KF Concentration** method type is used to determine the titrant concentration. The concentration determination corrects for systematic errors and is a prerequisite for accurate results. At the end of the method, the actual titrant concentration is calculated and stored in the resource entry of the titrant.

Water content determination of ethanol

A method of the **KF Volumetric** method type is used to determine the water content of samples.

Material

- Titrant: one-component volumetric Karl Fischer titrant, 5 mg/mL
- Solvent: anhydrous methanol
- Standard: liquid water standard, 1 %
- Sample: ethanol

This example uses hazardous materials. Wear protective gear as required by the safety-data sheets of the chemicals you use and the safety rules of your workplace.

Dispose of the waste as required by the safety-data sheets of the chemicals you use and the rules of your workplace.

Overview of the actions

- 1 Configure the resources. See [Configure the resources for the example > Page 30].
- 2 Fill the burette, the suction tube, and the dispensing tube. See [Fill the burette with titrant > Page 32].
- 3 Fill the Karl Fischer cell with solvent. See [Fill the Karl Fischer cell with solvent > Page 33].
- 4 Determine the titrant concentration. See [Determine the titrant concentration > Page 34].
- 5 Determine the water content of ethanol. See [Determine the water content of ethanol > Page 34].

5.2.2 Configure the resources for the example

For this example, the following resources are needed:

- Sensor
- Pump
- Burette
- Titrant
- Karl Fischer cell
- Standard

Some resources are automatically detected during startup. When a resource is detected, a message opens. If you confirmed these messages with **OK**, the resources shown in the following list are configured with the default values. For the example, you can use these resources with the default values.

- Sensor
- Pump
- Burette
- Titrant

A resource entry for the Karl Fischer cell is predefined on the titrator. Because the titrator does not detect the Karl Fischer cell, you need to check the predefined settings.

No standards are predefined on the titrator. You need to create and configure a resource entry for the standard.



Read the Reference Manual for more information on how to configure resources. See [Download the Reference Manual \ast Page 14].

See also

⊘ Download the Reference Manual ▶ Page 14

5.2.2.1 Edit the resource entry for the Karl Fischer cell

1 Go to ≡ > ♦ Setup > KF Cells.

X Menu					6
Methods	•	Chemicals	•	🗇 KF Cells	
Operations & Actions	•	Values & Tables	•	Burettes	
Results		Bardware	•		
🗘 Setup	•	Peripherals	•	Real Pumps	
		System Settings	•	Ju Stirrers	
		Maintenance & Service	•	Homogenizers	
Shutdown	•				

2 Select the installed Karl Fischer cell (1).

3 For Category (1), select the vessel size of the installed vessel.

- 4 Scroll down to Work with solvent exchange (1) and activate it.
- 5 Tap 📑 Save (2).



Default use dPump KF 1

60 5

• 🕂 1

.

2 _



Material

Certificate for the 1 % water standard

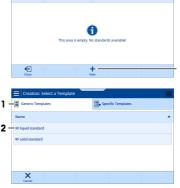
Procedure

- 1 Go to ≡ > 🗘 Setup > 🛓 Chemicals > 🗃 Standards.
- 2 Tap + New (1).

- 3 In the Generic Templates tab (1), select KF liquid standard (2).
 - ➡ The Create: Standard window with the is Standard tab opens.
- 4 For **Name**, enter the required name.
- 5 For Water content, enter the water content as written on the certificate.
- 6 If needed, change the Unit.
- 7 Tap 🗸 Create.

5.2.2.3 Edit the resource entries for the titrant and the burette

This chapter describes how you can change the titrant name and the burette volume. Both changes are optional.





KF cel

Executed by

×





Change the titrant name

- No task or action is running.
- The home screen is open.
- 1 Remove the burette from the burette drive.
- 2 Re-install the burette onto the burette drive.
 - ➡ A message opens with options to set up the titrant.
- 3 Tap 🖊 Edit.
 - The Recognition Process: Titrant window with the Titrant tab opens.
- 4 For Name (1), enter the required name of the titrant.
- 5 Tap 📑 Save.
- → A message opens with options to set up the burette.



Change the burette volume

- 1 Tap 🖊 Edit.
 - The Recognition Process: Burette window with the
 Burette tab opens.
- 2 For Burette volume (1), select the correct volume.
- 3 Tap 📑 Save.
- ➡ The home screen opens.

Burette	📳 General
Name	Burette 1
Connection	MB/ACT1-1
Burette volume	5 mL 👻
Aspirating rate	100 %
Assigned titrant	One-component 5 mg/mL

5.2.3 Fill the burette with titrant

The **Rinse burette** operation automates the filling of the burettes and the tubes. To fill the burette and the tubes completely, four rinse cycles are recommended.

The titrant is only dispensed accurately if the tubes and the burette are filled completely. Inaccurate dispensing of titrant leads to inaccurate analysis results.

Configure the Rinse burette operation

- The burette is connected to the Karl Fischer cell and the titrant bottle.
- 1 Go to 🔤 > 🛫 Operations & Actions > 🛔 Burette.
 - ⇒ The Operation: Burette window opens.
- 2 For Mode, select Rinse burette.
- 3 For Burette, select the required burette.
- 4 For Cycles, enter "4".

Create a shortcut for the operation

- 1 Tap 🔽 Create Shortcut (1).
- 2 For Name, enter the name of the shortcut.
- 3 Tap 🗸 Create.
- 4 To open the home screen, tap ____.

Mode	Rinse burette
Burette	Burette 1
Assigned titrant	One-component 5 mg/mL
Nominal concentration	5 mg/mL
Cycles	4
Aspirating rate	100 %

Fill the burette

- 1 Tap the shortcut (1).
- 2 Tap 🔁 Start.
 - ➡ The titrator performs the rinse cycles.
 - ➡ The home screen opens.
- 3 Check that no air is trapped in the tubes or the burette.

≡ 03/04/2024 15:12	
Rinse burette	

Remove trapped air

- 1 Tap the shortcut for rinsing the burette.
- 2 For Cycles, enter "1".
- 3 Tap 🔁 Start.
- 4 Lightly tap the tube with a finger during the rinse cycle.
- 5 Repeat the steps until the tubes and the burette are completely filled with titrant.

5.2.4 Fill the Karl Fischer cell with solvent

The Solvent Exchange operation automates draining and filling of the Karl Fischer cell.

- Draining: removes the titrant that was dispensed into the Karl Fischer cell when the burette was filled.
- Filling: fills the Karl Fischer cell with solvent.

Configure the Solvent Exchange operation and create a shortcut

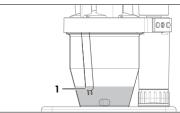
- The Karl Fischer cell is connected to the solvent bottle and to the waste bottle.
- 1 Go to 🔤 > 🛫 Operations & Actions > 🖧 Solvent Exchange.
- 2 Tap 🔀 Create Shortcut.
- 3 For Name, enter the name of the shortcut.
- 4 Activate Immediate start.
- 5 Tap 🗸 Create.
- 6 To open the home screen, tap 3.

Drain and fill the Karl Fischer cell

- 1 Tap the shortcut for the solvent exchange.
 - ➡ The pump drains titrant from the Karl Fischer cell.
- 2 To stop draining and start filling, tap 🍵 Start Fill (1).
 - → The pump pumps solvent into the Karl Fischer cell.



- 3 When the solvent covers the sensor tip (1), tap \blacksquare Stop.
 - ➡ The pump stops.
- The home screen opens.

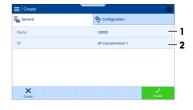


5.2.5 Determine the titrant concentration

5.2.5.1 Create and edit the method

Create the method

- 1 Go to $\equiv > \equiv$) Methods $> \stackrel{\text{theorem}}{=} KF$ Concentration.
- 2 Tap + New.
- 3 In the **Generic Templates** tab, select the template KFT009 KF conc speed (std mg/g).
- 4 For Name (1), enter the required name.
- 5 For ID (2), enter the required identifier.
- 6 Tap 🗸 Create.
- The method is saved and listed with the name and the identifier.



Edit the method

- 1 Select the 🌸 Configuration tab (1).
- 2 Scroll down to Titrant (2).
- 3 For Titrant select the entry you edited earlier.
- 4 For Standard (3) select the entry you created earlier.
- 5 For **KF cell** (4) select the entry you edited earlier.
 - The settings in the method are updated with the current settings in the resource entry.
- 6 Tap 📑 Save (5).
- 7 Tap **Create Task**.

5.2.5.2 Create a shortcut

- 1 Tap 🔽 Create Shortcut.
- 2 For Name, enter the name of the shortcut.
- 3 Activate Immediate start.
- 4 Tap 🗸 Create.
- 5 To open the home screen, tap .
- ➡ The home screen opens.

5.2.5.3 Perform the analysis

- 1 Tap the shortcut for the concentration method.
- 2 When Start Standard turns green, tap Start Standard.
- 3 Follow the instructions on the touchscreen.

5.2.6 Determine the water content of ethanol

5.2.6.1 Create and edit the method

- 1 Go to \equiv > \equiv) Methods > $\sum_{i=1}^{\infty}$ KF Volumetric.
- 2 Tap + New.
- 3 In the Generic Templates tab, select the template KFT001 KF vol speed (%).
- 4 For Name, entered the required name.
- 5 For **ID**, enter the required identifier.



- 6 Tap 🗸 Create.
- The method is saved and listed with the name and the identifier.

Edit the method

- 1 Select the 🌸 Configuration tab.
- 2 Scroll down to KF cell.
- 3 For KF cell select the entry you edited earlier.

→ The settings in the method are updated with the current settings in the resource entry.

- 4 Select the **Ξ Sequence** tab (1).
- 5 Select the Titration (KF Vol) method function (2).

- 6 In **a Resources** (1) > **a Titrant** (2), select for **Titrant** (3) the entry you edited earlier.
- 7 Tap 🗸 OK (4).
- 8 Tap **← Back**.
- 9 Tap 📑 Save.
- 10 Tap 🔁 Create Task.

5.2.6.2 Create a shortcut

- 1 Tap 🛃 Create Shortcut.
- 2 For Name, enter the name of the shortcut.
- 3 Activate Immediate start.
- 4 Tap 🗸 Create.
- 5 To open the home screen, tap ____.
- ➡ The home screen opens.

5.2.6.3 Perform the analysis

- 1 Tap the shortcut for the method.
- 2 When Start Sample turns green, tap Start Sample.
- 3 Follow the instructions on the touchscreen.

6 Maintenance

In this chapter you find descriptions of the maintenance tasks you should perform on your instrument. Any other maintenance tasks need to be performed by a service technician who has been qualified by METTLER TOLEDO.

If you experience problems with your instrument, contact your authorized METTLER TOLEDO service representative or dealer.

METTLER TOLEDO recommends that a preventive maintenance and calibration certification is done at least once a year through your authorized METTLER TOLEDO service representative or dealer.

www.mt.com/contact

6.1 Maintenance schedule

Follow this maintenance schedule, unless otherwise required by the standard operating procedures of your company.



1

Intration (KE Vo	0		
Resources	Titration	General	
Titrant	Titrant	One-component 5 mg/m	L >
Sensor	Nominal concentration	5 mg/mL	
📕 Stirrer			
×			/ _
Discard			ж

6.1.1 Titrator

Before each measurement series

Task	Link [Fill the burette with titrant > Page 32]	
Check that the burette is filled completely.		
1 Check that the suction tube and the dispensing tube are filled with titrant.	[Fill the burette with titrant ▶ Page 32]	
2 Check that no air is trapped in the suction tube or the dispensing tube.		
1 Check if the desiccant in any of the drying tubes is saturated with moisture.	[Prepare drying tubes > Page 19]	
2 Replace desiccant that is saturated with moisture.		
1 Check the septum for holes.	[Install sample injection adapter and M24 stopper >	
2 Replace any septum with holes.	Page 22]	

Task	Link
At the beginning of the workday, determine the titrant concentration.	[Determine the titrant concentration > Page 34]

Every month

Task	Link
Clean the housing and the titrator cover.	[Clean the housing > Page 37]
Clean the Karl Fischer cell.	[Empty and clean the Karl Fischer cell > Page 40]
Replace the desiccant in the drying tubes.	[Prepare drying tubes > Page 19]

Before periods of inactivity

Task	Link
Clean the housing and the titrator cover.	[Clean the housing ▶ Page 37]
Rinse the suction tube and the dispensing tube.	[Rinse burette and tubes with rinsing agent ▶ Page 38]
Empty and clean burette and tubes.	[Empty and clean the burette > Page 37]
Clean the Karl Fischer cell.	[Empty and clean the Karl Fischer cell > Page 40]

6.1.2 Terminal

Every month

Task	Link
Clean the terminal and the terminal cover.	[Clean the terminal > Page 43]

Before periods of inactivity

Task	Link
Clean the terminal and the terminal cover.	[Clean the terminal ▶ Page 43]

6.1.3 Solvent pump dPump KF

Every month

Task	Link
Clean the housing.	[Clean the solvent pump dPump KF > Page 44]

Before periods of inactivity

Task	Link
Clean the housing.	[Clean the solvent pump dPump KF > Page 44]
Empty the solvent tube and the waste tube.	[Empty the Karl Fischer cell > Page 40]

6.2 Clean the titrator and accessories

NOTICE

Damage to the titrator due to inappropriate cleaning methods

Inappropriate cleaning agents can damage the housing or other parts of the titrator. If liquids enter the housing, they can damage the titrator.

- 1 Make sure the cleaning agent is compatible with the material of the part you want to clean.
- 2 Make sure that no liquid enters the interior of the titrator.



NOTICE

Damage to electronic accessories due to inappropriate cleaning methods

Inappropriate cleaning agents can damage the housing or other parts of electronic accessories. If liquids enter the housing, they can damage an electronic accessory.

- 1 Make sure the cleaning agent is compatible with the material of the part you want to clean.
- 2 Make sure that no liquid enters the interior of any electronic accessory.

Some of the recommended cleaning agents are hazardous materials. Wear protective gear as required by the safety-data sheets of the cleaning agents you use and the safety rules of your workplace.

If you have questions about the compatibility of cleaning agents, contact your authorized METTLER TOLEDO service representative or dealer.

www.mt.com/contact

6.2.1 Clean the housing

METTLER TOLEDO recommends the following cleaning agents:

- Water with a mild detergent
- Ethanol

Procedure

- The titrator is shut down.
- The titrator is disconnected from the power supply.
- 1 Remove the titrator cover.
- 2 Wipe the titrator cover with a cloth moistened with the cleaning agent.
- 3 Air-dry the titrator cover or dry it with a soft tissue.
- 4 Wipe the housing with a cloth moistened with the cleaning agent.
- 5 Air-dry the housing or dry it with a soft tissue.
- 6 Install the titrator cover.

6.2.2 Empty and clean the burette

With the operations **Empty multiple burettes** and **Rinse burette** you can empty the burette and remove titrant residue.

- Empty multiple burettes: automates the emptying of one or more burettes. After two cycles the burette and both tubes are empty.
 - The first cycle empties the burette and the dispensing tube.
 - The second cycle empties the suction tube.

• **Rinse burette**: automates the rinsing of the burette, the suction tube, and the dispensing tube. Rinsing the burette and the tubes with a rinsing agent removes titrant residue.

Overview of the actions

- 1 Remove titrant from burette and tubes with Empty multiple burettes.
- 2 Move the burette parking station from the titrant bottle to a bottle with rinsing agent.
- 3 Use Rinse burette to rinse burette and tubes with rinsing agent.
- 4 Remove rinsing agent from burette and tubes with Empty multiple burettes.
- 5 Remove and clean the burette.

See also

- ⊘ Disconnect the tubes and remove the burette ▶ Page 39

6.2.2.1 Empty the burette of titrant

- The burette is connected to the titrant bottle and the Karl Fischer cell.
- No task or action is running.
- 1 Go to ≡ > ✓ Operations & Actions > 1 Burette.
- 2 For Mode, select Empty multiple burettes.
- 3 Activate the required burette.
- 4 For Cycles, enter "2".
- 5 Tap 🔁 Start.
 - ➡ The titrator performs the rinse cycles.
- ➡ The home screen opens.

6.2.2.2 Rinse burette and tubes with rinsing agent

METTLER TOLEDO recommends the following rinsing agents:

Ethanol

Recommended volume of rinsing agent

The volume of rinsing agent depends on the burette volume.

Burette volume	Volume of rinsing agent
2 mL	6 mL
5 mL	15 mL
10 mL	30 mL

Preparation

- 1 Measure out the volume of rinsing agent.
- 2 Pour the rinsing agent into an empty bottle.
- 3 Unscrew the burette parking station counterclockwise from the titrant bottle.
- 4 Wipe the end of the suction tube with a clean tissue.
- 5 Screw the burette parking station clockwise onto the bottle with rinsing agent.
- 6 Make sure the suction tube is immersed in the rinsing agent.

Rinse the burette

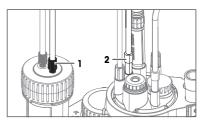
- The burette is connected to the bottle with rinsing agent and the Karl Fischer cell.
- No task or action is running.
- 1 Go to 🔤 > 🛫 Operations & Actions > 🛔 Burette.
- 2 For Mode, select Rinse burette.
- 3 For **Burette**, select the required burette.
- 4 For Cycles, enter "3".
- 5 Tap 📐 Start.
 - ➡ The titrator performs the rinse cycles.
- The home screen opens.

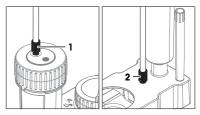
Empty the burette

- The burette is connected to the bottle with rinsing agent and the Karl Fischer cell.
- 1 Go to 🔤 > 🛫 Operations & Actions > 🛔 Burette.
- 2 For Mode, select Empty multiple burettes.
- 3 Activate the required burette.
- 4 For Cycles, enter "2".
- 5 Tap 🔁 Start.
 - ➡ The titrator performs the rinse cycles.
- ➡ The home screen opens.

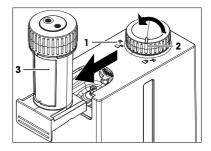
6.2.2.3 Disconnect the tubes and remove the burette

- 1 Shut down the titrator.
- 2 Loosen the M6 connector (1) counterclockwise and remove it from the burette.
- 3 Pull the tapered connector (2) out of the adapter plate and lift the dispensing tube out of the Karl Fischer cell.
- 4 Wipe the end of the dispensing tube with a clean tissue.
- 5 Loosen the M6 connector (1) counterclockwise and remove it from the burette.
- 6 Unscrew the burette parking station counterclockwise from the bottle with rinsing agent.
- 7 Wipe the end of the suction tube with a clean tissue.
- 8 Loosen the M6 connector (2) counterclockwise and lift the suction tube out of the burette parking station.





- 9 Turn the lock wheel (2) counterclockwise to the openlock symbol (1).
- 10 Slide the burette (3) out of its mounting position.



6.2.2.4 Clean the burette



NOTICE

Incorrect results due to incorrect reassembly

The burette volume is saved to the RFID chip of the burette during production. If several burettes with different volumes are cleaned at the same time, a mismatch during reassembly is possible.

- Check the burette volume saved to the RFID chip and correct it if needed.



Read the User Manual of the burette for information on how to clean the burette. See [Download the Reference Manual > Page 14].

See also

- & Edit the resource entries for the titrant and the burette > Page 31
- ⊘ Install the titrant bottle ▶ Page 25

6.2.3 Empty and clean the Karl Fischer cell

6.2.3.1 Empty the Karl Fischer cell

Empty the solvent tube

- The action KF Conditioning is not running.
- 1 On the solvent bottle, loosen the M9 connector counterclockwise.
- 2 Pull the tube out of the solvent bottle until it is no longer immersed in the solvent.
- 3 Tighten the M9 connector clockwise.

4 Go to => 4 Operations & Actions > 4 Solvent Exchange.

- 5 Deactivate Drain.
- 6 Activate Fill.
- 7 Set Fill duration to 10 s.
- 8 Tap 🔁 Start.
 - ➡ Air is pushed through the tube into the Karl Fischer cell.
- The home screen opens.

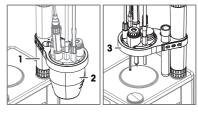
Empty the Karl Fischer cell and the waste tube

- 1 Go to ≡ > ✓ Operations & Actions > 🏠 Solvent Exchange.
- 2 Activate Drain.
- 3 Deactivate Fill.
- 4 Set Drain duration to 60 s.
- 5 Tap 🔁 Start.

- ➡ The solvent is drained from the Karl Fischer cell and the waste tube.
- The home screen opens.

6.2.3.2 Remove the vessel

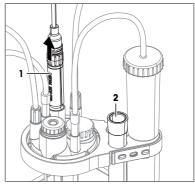
- 1 Shut down the titrator.
- 2 Slowly swivel out the titration arm and take care that none of the tubes is under tension.
- 3 Stabilize the titration arm (1) with one hand and unscrew the vessel (2) clockwise with the other hand.
- 4 Remove the vessel.
- 5 Wipe the ends of the tubes with a clean tissue.
- 6 Wipe the pins and the shaft of the sensor with a clean tissue.
- 7 Dispose of the solvent in the vessel as required by the safety data sheet and the rules of your workplace.



8 Slowly swivel in the titration arm (3) and take care that none of the tubes is under tension.

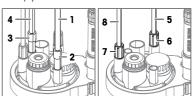
6.2.3.3 Remove the sensor

- 1 Pull the sensor (1) out of the adapter plate.
- 2 Hold the sensor over a suitable waste container and rinse it with the cleaning agent.
- 3 Insert the sensor into the protective sleeve (2).



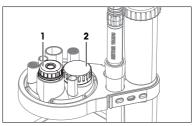
6.2.3.4 Disconnect the tubes

- The titrator is shut down.
- The Karl Fischer cell, the solvent tube, and the waste tube are empty.
- 1 Pull out the tapered connector (2) and remove the air tube (1).
- 2 Pull out the tapered connector (3) and lift the dispensing tube (4) out of the Karl Fischer cell.
- 3 Insert the tapered connector of the dispensing tube (4) into the tube tip holder on the burette parking station.
- 4 Unscrew the M9 connector (7) counterclockwise.
- 5 Lift the solvent tube (8) out of the Karl Fischer cell and slide the M9 connector (7) all the way back to the bottle adapter.
- 6 Unscrew the M9 connector (6) counterclockwise.
- 7 Lift the waste tube (5) out of the Karl Fischer cell and slide the M9 connector (6) all the way back to the bottle adapter.



6.2.3.5 Remove the M24 stopper and the sample injection adapter

- 1 Pull the sample injection adapter (1) out of the adapter plate.
- 2 Unscrew the M24 stopper (2) counterclockwise and remove it.



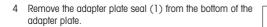
6.2.3.6 Remove adapter plate and O-rings

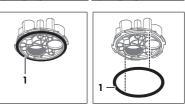
Material

· Blunt, slim tool such as a small screwdriver

Remove the adapter plate

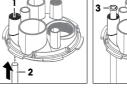
- 1 Swivel out the titration arm (1).
- 2 Stabilize the titration arm (1) with one hand.
- 3 Turn the adapter plate (2) counterclockwise, gently push it down and remove it.





Remove the O-rings from the M9 mounting positions

- 1 Insert the blunt tool (2) from below into the M9 mounting position (1).
- 2 Push the O-ring (3) from below out of the M9 mounting position.
- 3 Repeat the steps with the other M9 mounting position (4)





6.2.3.7 Clean the parts

Any water that is adsorbed to an inner surface of the Karl Fischer cell is a cause for driff. To reduce this type of driff, clean the parts with water-free cleaning agents. If you use aqueous cleaning agents, dry the parts thoroughly before you reinstall the Karl Fischer cell.

METTLER TOLEDO recommends the following cleaning agents:

- Ethanol
- Methanol

Procedure

- 1 Wipe the vessel with a cloth moistened with the cleaning agent.
- 2 Rinse the adapter plate with the cleaning agents.
- 3 Air-dry the adapter plate and the vessel.

6.2.3.8 Reinstall the Karl Fischer cell

Install vessel, adapter plate and stoppers

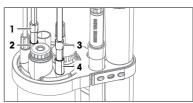
- The titrator is shut down.
- 1 Install the adapter plate and the vessel. See [Install adapter plate and vessel > Page 20].
- 2 Install the M24 stopper and the sample injection adapter. See [Install sample injection adapter and M24 stopper ▶ Page 22]

Connect the solvent bottle and the waste bottle

- The waste bottle is assembled.
- The solvent bottle is assembled.
- 1 Insert the free end of the waste tube (3) into the M9 mounting position (2).
- 2 Slide the M9 connector (1) of the waste tube from the bottle adapter to the M9 mounting position (2).
- 3 Screw the M9 connector (1) clockwise into the M9 mounting position (2) without tightening it.
- 4 Slide the waste tube (3) down to the bottom of the Karl Fischer cell.
- 5 Tighten the M9 connector (1) clockwise.
- 6 Insert the free end of the solvent tube (4) into the M9 mounting position (6).
- 7 Slide the M9 connector of the solvent tube from the bottle adapter to the M9 mounting position (6) on the adapter plate.
- 8 Screw the M9 connector (5) clockwise into the M9 mounting position (6) without tightening it.
- 9 Slide the solvent tube down into the Karl Fischer cell until the tip of the tube is visible but does not come in contact with the liquid inside the vessel.
- 10 Tighten the M9 connector (5) clockwise.

Connect the burette and the drying tube

- The titrant bottle is assembled and connected to the burette.
- 1 Insert the tapered connector of the dispensing tube (1) into the NS7 mounting position (2).
- 2 Insert the tapered connector of the air tube (3) firmly into the NS7 mounting position (4).



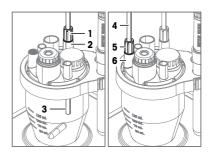
Install the sensor

- Install the sensor. See [Install the sensor > Page 21].

6.2.4 Clean the terminal

METTLER TOLEDO recommends the following cleaning agents:

· Water with a mild detergent



Ethanol

Procedure

- The titrator is shut down.
- 1 Remove the terminal cover.
- 2 Wipe the terminal cover with a cloth moistened with the cleaning agent.
- 3 Air-dry the terminal cover or dry it with a soft tissue.
- 4 Wipe the terminal with a cloth moistened with the cleaning agent.
- 5 Air-dry the terminal or dry it with a soft tissue.
- 6 Install the terminal cover.

6.2.5 Clean the solvent pump dPump KF

METTLER TOLEDO recommends the following cleaning agents:

- Water with a mild detergent
- Ethanol

Procedure

- The titrator is shut down.
- Wipe the housing with a cloth moistened with the cleaning agent.

6.3 Replace tube ferrules

Tube ferrules are seals on the suction tube and the dispensing tube.

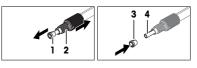
When connections involving tube ferrules leak, the tube ferrules need to be replaced.

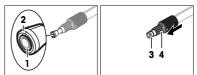
Material

- Tube ferrules
- Tube cutter

Procedure

- 1 Empty and rinse the burette.
- 2 The tube is not connected to a bottle or the burette.
- 3 Push the M6 connector (2) back until the tube ferrule (1) and a small piece of the clear tube are visible.
- 4 Remove the old tube ferrule (1) from the tube.
- 5 If the tip of the tube is damaged, use a tube cutter to perpendicularly cut off the damaged part.
- 6 Push a new tube ferrule (3) over the end of the clear tube (4).
- 7 Align the end of the tube ferrule (2) with the end of the inner tube (1).
- 8 Push the M6 connector (4) over the tapered end of the tube ferrule (3).





See also

6.4 Prepare the titrator for storage

- 1 Empty and rinse the burette.
- 2 Empty the Karl Fischer cell.
- 3 Empty all tubes.
- 4 Shut down the titrator.

- 5 Disconnect the terminal.
- 6 Disconnect the titrator from the power supply.
- 7 Disconnect any accessories from the titrator.
- 8 Remove all cables.
- 9 Remove and clean the burette.
- 10 Remove and clean the Karl Fischer cell.
- 11 Clean the titrator.
- 12 Store the titrator in a dry and clean place.

See also

- ⊘ Disconnect the terminal ▶ Page 15
- ⊘ Disconnect the power supply ▶ Page 28

6.5 Transport the titrator

If you have questions about transporting your titrator, contact your authorized METTLER TOLEDO service representative or dealer.

www.mt.com/contact

Procedure

- 1 Empty and rinse the burette.
- 2 Empty the Karl Fischer cell.
- 3 Empty all tubes.
- 4 Shut down the titrator.
- 5 Disconnect the terminal.
- 6 Disconnect the titrator from the power supply.
- 7 Disconnect any accessories from the titrator.
- 8 Remove all cables.
- 9 Remove and clean the burette.
- 10 Remove and clean the Karl Fischer cell.
- 11 Clean the titrator.
- 12 If you transport the titrator over long distances, use the original packaging.
- 13 Move the titrator to the new location.

See also

- Start up and shut down the titrator ▶ Page 28
- ⊘ Disconnect the terminal ▶ Page 15
- ⊘ Disconnect the power supply ▶ Page 28

7 Dispose of the titrator

In conformance with the European Directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE) this device may not be disposed of in domestic waste. This also applies to countries outside the EU, per their specific requirements.

Please dispose of this product in accordance with local regulations at the collecting point specified for electrical and electronic equipment. If you have any questions, please contact the responsible authority or the distributor from which you purchased this device. Should this device be passed on to other parties, the content of this regulation must also be related.



Procedure

- 1 Empty and rinse the burette.
- 2 Empty the Karl Fischer cell.
- 3 Empty all tubes.
- 4 Shut down the titrator.
- 5 Disconnect the terminal.
- 6 Disconnect the titrator from the power supply.
- 7 Disconnect any accessories from the titrator.
- 8 Remove all cables.
- 9 Remove and clean the burette
- 10 Remove and clean the Karl Fischer cell.
- 11 Clean the titrator.
- 12 Dispose of the titrator according to local laws and regulations.

See also

- ⊘ Start up and shut down the titrator ▶ Page 28
- ⊘ Disconnect the terminal ▶ Page 15
- ⊘ Disconnect the power supply ▶ Page 28
- ⊘ Clean the titrator and accessories ▶ Page 37

8 Technical data



Read the Reference Manual for additional technical data. See [Download the Reference Manual » Page 14].

8.1 Titrator

Power supply

	Value
Input rating	24 V DC, 5 A
Socket	Power mini-DIN, 4-pin, female
Input rating	100–240 V AC, 1.5 A
Fluctuation of supply line voltage	±10 %
Input frequency	50–60 Hz
Output rating	24 V DC, 5 A, 120 W
	Socket Input rating Fluctuation of supply line voltage Input frequency

Instrument

Characteristic		Value
Dimensions	Width	135 mm
	Depth	177 mm
	Height without titration arm	185 mm
Weight		2.8 kg
Materials	Housing	PBT (polybutylene terephthalate), stainless stee (1.4301), chrome-plated ZnAl ₄ Cu ₁ , EPDM M- class (ethylene propylene diene monomer (M- class) rubber)
	Titrator cover	PET (polyethylene terephthalate)
	Mounting position cover	PBT (polybutylene terephthalate)
Site requirements		
Characteristic		Value
Ambient conditions	Ambient temperature	540 °C
	Recommended operational temperature ¹⁾	1828 °C
	Relative humidity	Non-condensing, max. 80 % for temperatures up to 31 °C, decreasing linearly to 50 % at 40 °C
	Altitude	5000 m above sea level
	Use	Indoor
	Overvoltage category	II
	Pollution degree	2
Storage conditions	Temperature	-20+70 °C, no ice formation
	Relative humidity	1090 %, non-condensing

¹⁾ METTLER TOLEDO produces and tests the equipment with test tools that are certified for this temperature range. Usage outside the given range could lead to inferior performance such as burette leakage.

8.2 Terminal

Characteristic		Value
Dimensions	Width	194 mm
	Depth	129 mm
	Height	51 mm
Weight		1.12 kg
Materials	Top housing	Chrome-plated ZnAl ₄ Cu ₁
	Lower housing	PBT (polybutylene terephthalate)
	Cover glass	Aluminosilicate glass
	USB-C socket cover	TPV (thermoplastic vulcanizate)
	Terminal cover	PET (polyethylene terephthalate)

To protect your product's future: METTLER TOLEDO Service assures the quality, measuring accuracy and preservation of value of this product for years to come.

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For more information

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